

Full paper

Record high thermoelectric performance in bulk SrTiO₃ via nano-scale modulation doping

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ABSTRACT

Strontium titanate (SrTiO₃), which is an experimentally-friendly thermoelectric material, could be a promising candidate for thermoelectric power generation applications. The theoretical study indicates the co-doping of La and Nb could enhance the thermoelectric performance, however, the thermoelectric figure of merits (*ZT*'s) of SrTiO₃ are still low because the co-doping process at nano-scale is experimentally difficult to control. Here we report a high performance SrTiO₃ with La-Nb co-doping, which are prepared by a combination of hydrothermal method and high-efficiency sintering. Nano-scale co-doping is successfully modulated by hydrothermal method, and nano-inclusions precipitate during sintering process, to form complex microstructures. In this case, the electrical and thermal transport properties are optimized simultaneously by doping concentration and dopants type, resulting in a record-high *ZT* > 0.6 at 1000–1100 K in the 10 mol% La and 10 mol% Nb doped SrTiO₃ bulk materials. The nano-scale modulation doping and microstructure controlling approach validated in the present study should be also applicable for other thermoelectric materials.

1. Introduction

Thermoelectric devices can directly convert heat to electrical energy, which benefits to the improvement of energy efficiency, and reduces environmental pollution. The efficiency of a thermoelectric device is determined by the thermoelectric dimensionless figure of merit, $ZT = S^2\sigma T/\kappa$, where *S*, σ , κ and *T* are the Seebeck coefficient, electrical conductivity, thermal conductivity and working temperature in Kelvin, respectively. Fine tuning of two interdependent transport parameters simultaneously, e.g. improvement of electronic transport and decreasing of thermal transport are crucial for obtaining a high *ZT*

value. Several experimental methods and mechanisms have been introduced to increase the *ZT* of alloy thermoelectric materials [1–5]. Appreciably high *ZT* values have also been obtained from some non-metal thermoelectric materials by effectively modulating microstructure design [6–9]. However, the *ZT* values of n-type oxide bulk materials are still low [10–12] compared to that of the alloys and the p-type oxides [13,14].

SrTiO₃ is a typical perovskite oxide n-type thermoelectric material with the potential for the high temperature thermoelectric applications because of its special merits such as high chemical and thermal stability, environmental compatibility and low toxicity. However, from

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the first report on thermoelectric performance examined in SrTiO₃ bulk materials in 1964 [15], the ZT values have never exceeded 0.4 [12]. Previous experimental results show that the ZT value can be remarkably improved upon doping La or Nb in SrTiO₃ ($ZT=0.3-0.4$) [12,16,17]. On the other hand, a theoretical study [18] also predicted that the co-doping of La and Nb could enhance the thermoelectric performance ($ZT=0.7$) by promoting respective contributions of two element in nanostructure, motivating lots of experimental studies on this approach. However, the obtained ZT value of La and Nb co-doped ceramics is as small as <0.3 at 473 K [19], which is far from the expected value in the theoretical study [18]. One possible reason is that the solid-state reaction method used in the co-doping process hardly modulates the doping in nano-scale. To introduce the nanostructure, strategies such as addition of nano-sized second phase have been introduced to improve electrical conductivity and to reduce the thermal conductivity [20,21]. However the Seebeck coefficient is relatively small in this case because the second phase has not impacted on electron structure of matrix, which not results in ZT value (<0.4) improvement significantly. Thus, microstructure and electron structure controlling by nano-scale modulation doping approach is expected to realize a high thermoelectric performance in SrTiO₃ ceramics. The hydrothermal method, which has been successfully used in several thermoelectric materials, is suitable to synthesize high quality nanopowder [16]. To the best of our knowledge, however, to date there is no report about the hydrothermal synthesizing of La and Nb co-doped SrTiO₃ powders.

On the other hand, the high-cost and low preparation efficiency of conventional sintering methods for oxide materials such as spark plasma sintering [16,22], hot pressing [23] and microstructure anisotropy [22] of their products are the key reason for the limited improvement of oxide thermoelectric materials and further commercial use of these materials [24]. Thus, a practical preparation method, which is effective on controlling of microstructure and simultaneously optimizing both electronic and thermal transport properties of SrTiO₃ bulk materials, is imperative.

In this work, we introduced a promising preparation method which is a combination of hydrothermal method and high-efficiency sintering method, as shown in Fig. 1. Nano powders with different doping concentrations of Nb and La were successfully synthesized by the hydrothermal method (HTS), and then the powders were compacted into a disk by die pressing followed by cold isostatic pressing (CIP). After that, the disk samples were embedded by carbon powders and sintered in a muffle furnace. This approach not only can prepare large amounts of bulk samples, but also is free from some hazardous gases such as H₂ and CO in annealing process [12,25,26]. Importantly, the

second phases and nano-inclusions are precipitated from the co-doped matrix to form a unique microstructure which is different from nanostructuring [16] and nano-sized composite [20]. The present microstructures effectively enhance Seebeck coefficient and decreases thermal conductivity, resulting in a record-high $ZT > 0.6$ at 1000–1100 K in SrTiO₃ bulk materials.

2. Material and methods

2.1. Sample preparation

10–30 mol% Nb and La single or co-doped SrTiO₃ nano powders were prepared by a hydrothermal method using Teflon lined stainless-steel autoclave containing mixture solution of Ti(OBu)₄, Sr(NO₃)₂, NaOH, ethylene glycol, La(NO₃)₃ and NbCl₅, which was heated at 180 °C for 24 h. The obtained powders were pressed by cold isostatic pressing under 250 MPa after preshaping into disk under 4 MPa. The disk samples were then embedded into carbon powders placed in a corundum crucible and sintered at 1573 K for 5 h in a muffle furnace. After sintering, the disk sample is polished sufficiently to remove the carbon on surface.

2.2. Sample characterization

All the specimens were characterized by the scanning electron microscope (SEM, FEI Quanta FEG-650 and JEOL JSM-7610F), X-ray diffraction (XRD, Rigaku D/Max-2500), transmission electron microscope (TEM, Tecnai G² F30) and scanning transmission electron microscope (STEM, Talos F200x) respectively. Electrical conductivity and Seebeck coefficient were measured from 300 to 1100 K in a helium atmosphere using a Linseis LSR-3. Thermal conductivity (κ) was calculated by equation $\kappa = DC_p\rho$, where thermal diffusivity D was measured by the laser flash method using Netzsch LFA 457, the specific heat C_p was measured by differential scanning calorimeter using Netzsch DSC STA 449F3 (Fig. S1) and the density ρ is measured by the Archimedes method (Table S1). The Hall coefficients were measured using the Van der Pauw technique under a reversible magnetic field of 1.5 T.

3. Results and discussion

The designing strategy for improving the thermoelectric performance of SrTiO₃ is described below as several rational successive steps. First, we designed a special synthesis method to fabricate the SrTiO₃ bulks; Second, the electrical transport properties of SrTiO₃ were optimized through electron doping; Third, the thermal conductivity was decreased by controlling microstructure.

By optimizing the doping concentration of Nb and La simultaneously, record high ZT ($0.6 \leq ZT < 0.7$) at 1000–1100 K, which is 40% higher than the highest ZT of 0.4 reported in the literature [12], have been achieved in SrTiO₃ bulks through co-doping with 10 mol% La and 10 mol% Nb (La10Nb10), as shown in Fig. 2a.

In addition to La10Nb10 sample, the samples with doping concentration of 5 mol% La –10 mol% Nb (La5Nb10) and 10 mol% La –5 mol% Nb (La10Nb5) also show high ZT values of 0.4– ZT –0.6 at 1000–1100 K, respectively, which are also higher than the highest ZT (0.4) reported previously for single-doped SrTiO₃ bulk materials [12]. The single-doped samples such as 10 mol% Nb (Nb10) or 10 mol% La (La10) studied in this work show ZT values of 0.3– ZT –0.5 at 1000–1100 K, respectively, which are comparable to the results reported previously [16,17,22]. However, the highest ZT value does not occur in 10 mol% La –20 mol% Nb (La10Nb20) co-doped sample with the highest σ (Fig. 2b) and the lowest $|S|$ (Fig. 2c), or 5 mol% La –5 mol% Nb (La5Nb5) co-doped sample with the lowest σ and the highest $|S|$. This experimental result suggests that a unique balance point of doped-materials is essential to achieve a higher value of the power factor, $PF =$

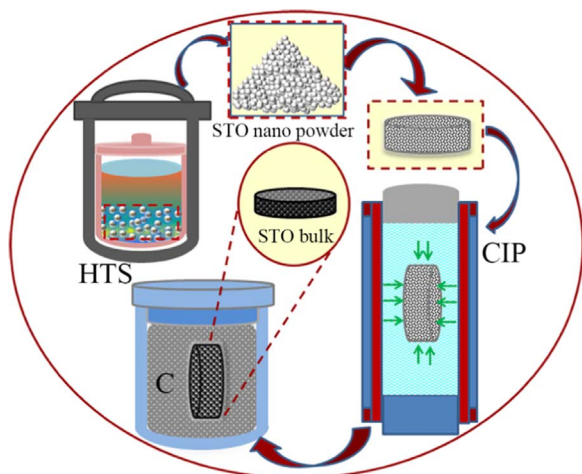


Fig. 1. Schematic diagram of preparation method, CIP: cold isostatic pressing, HTS: hydrothermal synthesis.

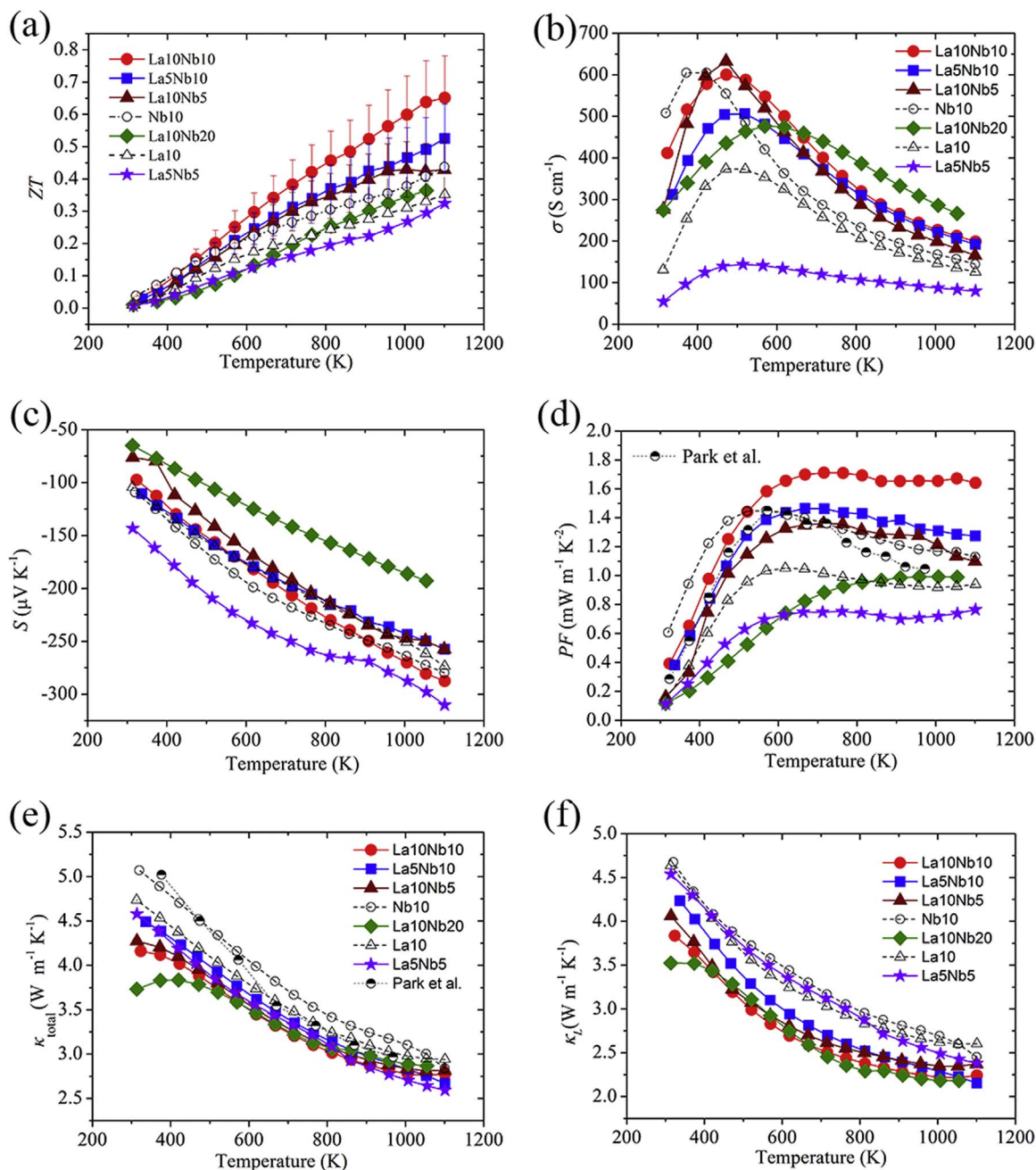


Fig. 2. Temperature dependence of (a) ZT values, (b) electrical conductivity (σ), (c) Seebeck coefficient (S), (d) power factor (PF), (e) total thermal conductivity (κ_{total}) and (f) lattice thermal conductivity κ_L .

$\sigma^2 S$ (Fig. 2d). The increase of ZT values obtained in this work stems from the facts of the higher PF s and lower thermal conductivities (Fig. 2e) as discussed in the following section.

3.1. Electrical transport properties

The electrical and thermal transport properties were measured from 300 K to 1100 K. The obvious component dependences indicate that the doping concentration, type of dopants and ratio between different dopants act differently on S , σ and κ (Fig. 2). The σ for samples with total doping concentrations ranging from 10 to 30 mol% displays a peak behavior between 400 and 650 K, implying a semiconductor-like mechanism as reported previously (Fig. 2b) [16,27]. Above ~650 K, the similar tendency observed in σ with different doping concentrations prompts us to discuss the doping effect on σ . The σ

increases monotonically with the increase of doping concentration, suggesting that the carrier concentration is proportionally affected by changing the doping concentration ($\sigma = en\mu$, where e is the electron charge, n is the electron concentration and μ is the carrier mobility). To confirm this, the Hall coefficients were measured between 300 K and 800 K. Extremely high carrier concentration of La10Nb20 leads to a Hall voltage that is too small to be measured accurately. Carrier concentrations of other co-doped sample are in the same order with nominal doping concentration and essentially constant over the measured temperature range (Fig. 3a). However, a difference of σ is found between samples with the same total nominal doping level. For example, Nb10, La10 and La5Nb5 samples show the same nominal total doping level of 10%. The former two single-doped samples have a comparable σ over a wide temperature range, whereas the latter co-doped one shows a rather small σ . Another slightly difference is also

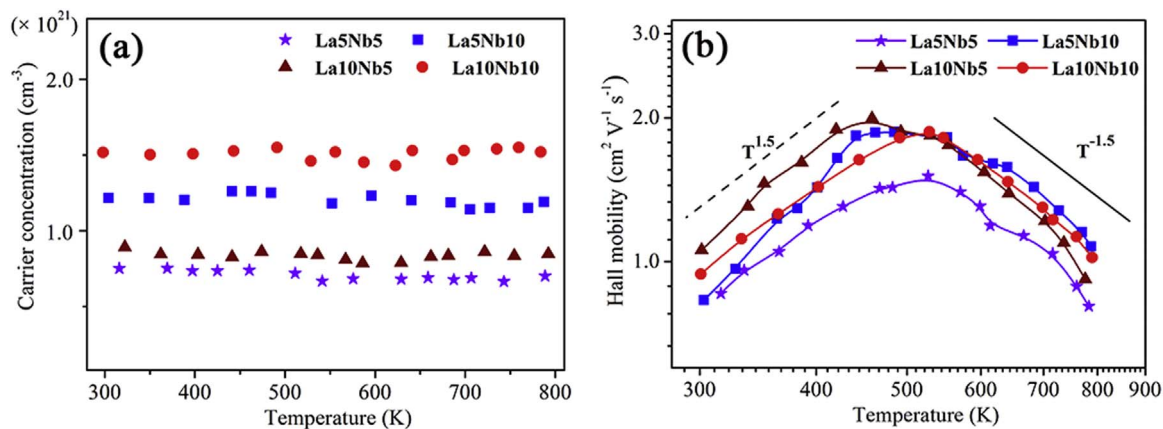


Fig. 3. Temperature dependences of carrier (a) concentration and (b) mobility of Nb and La co-doped SrTiO₃ bulk samples.

Table 1

Carrier effective mass (m^*/m_0), $m^*/m_0 n^{2/3}$, and weighed mobility $\mu(m^*/m_0)^{3/2}$ of co-doped samples at 710 K.

La: Nb (mol%)	m^*/m_0	$m^*/(m_0 n^{2/3})$ (10^{-14})	$\mu(m^*/m_0)^{3/2}$
5:5	8.8	11.2	27.1
5:10	8.0	7.1	30.5
10:5	6.6	7.5	20.2
10:10	9.8	7.5	37.4

found in the two co-doped samples with total doping concentration of 15 mol%. These phenomena are attributed to actual doping concentration (Fig. 3a) which is different from nominal doping concentration due to the precipitation of second phase (TiO₂ as observed in XRD, Fig. S2) in sintering process. In order to discuss the temperature dependence of electrical conductivity, we have showed the carrier mobility (μ) in Fig. 3b. At low temperature, the carrier mobility increases proportionally to $T^{1.5}$, indicating a developed contribution from ionized impurity scattering. The decreases of μ with proportion to $T^{-1.5}$ at high temperatures, implies a dominant scattering by acoustic phonons [28].

As shown in Fig. 2c, the S exhibits negative values in the whole temperature range, suggesting that all samples are n-type. The absolute value $|S|$ increases gradually with increasing temperature from 300 K to 1100 K, which is in good agreement with the reported results [17]. The linear temperature dependence of Seebeck coefficient is normal and suggests that the carrier concentration is constant, which in agreement with the Hall-effect measurements discussed above. The S values of La5Nb10 La10Nb5 La10Nb10 samples exceed 200 $\mu\text{V}/\text{K}$ at high temperatures in spite of its high carrier concentration, which agreed well with the reported data [29]. Some previous works suggested that the heavy effective mass of carriers caused by high density of states (DOS) [24,30], high Nb concentration and large unit cell volume [17], as one of reasons, are beneficial to the enhancement

of Seebeck coefficient. The lattice parameters are refined by Rietveld refinement of XRD data (Fig. 2Sb). The cell volume increases with increasing total doping concentration in the co-doped samples (Table S1). To clarify the reason for large Seebeck coefficient, we estimated the carrier effective mass using the following equations [17]:

$$m^* = \frac{h^2}{2k_B T} \left[\frac{n}{4\pi F_{1/2}(\xi)} \right]^{2/3} \quad (1)$$

$$F_r(\xi) = \int_0^\infty \frac{x^r}{1+e^{x-\xi}} dx \quad (2)$$

$$S = -\frac{K_B}{e} \left[\frac{(r+2)4\pi F_{r+1}(\xi)}{(r+1)4\pi F_r(\xi)} - \xi \right] \quad (3)$$

Where h , k_B , T , F_r , r and ξ are the Planck constant, Boltzmann constant, absolute temperature, Fermi integral, scattering parameter and chemical potential, respectively. The obtained m^*/m_0 values are listed in Table 1.

The critical concentration of degenerate SrTiO₃ semiconductor can be determined by following equation [31]:

$$a_H n_c^{1/3} = 0.26 \quad (4)$$

where a_H , n_c are the Bohr radius and critical concentration of degeneration. From the equation, $n_c = 7.95 \times 10^{10} \text{ cm}^{-3}$, as for the present samples, the carrier concentration ($> 10^{20} \text{ cm}^{-3}$) are far larger than the critical value. Therefore, S can be explained by the model proposed for degenerate semiconductors [32]:

$$S = \frac{8\pi^2 k_B^2}{3eh^2} m^* T \left(\frac{\pi}{3n} \right)^{2/3} \quad (5)$$

where, k_B is Boltzmann constant, e is electronic charge, and n is the electron concentration of a doped semiconductor. It is seen that the S

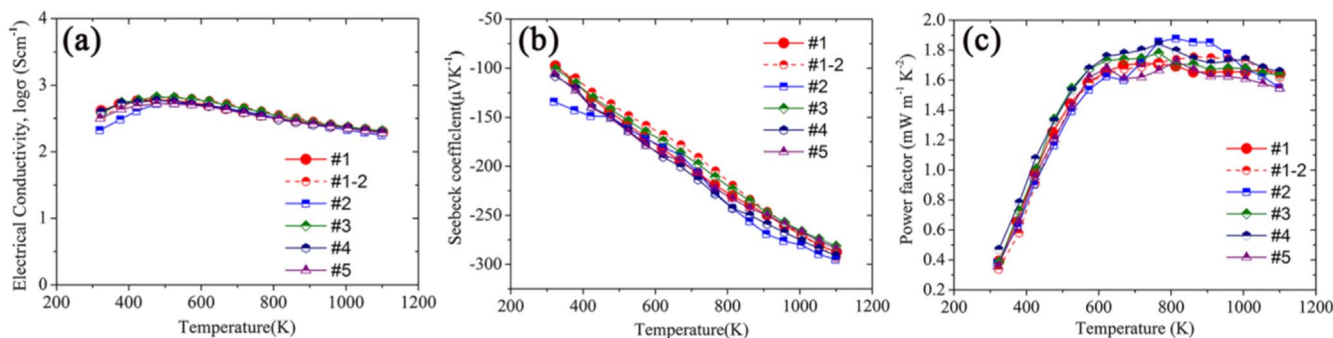


Fig. 4. Temperature dependent of (a) electrical conductivity (σ), (b) Seebeck coefficient (S), (c) power factor (PF) in the same La10Nb10 sample (#1 and #1-2) and different four La10Nb10 samples (#2-#5).

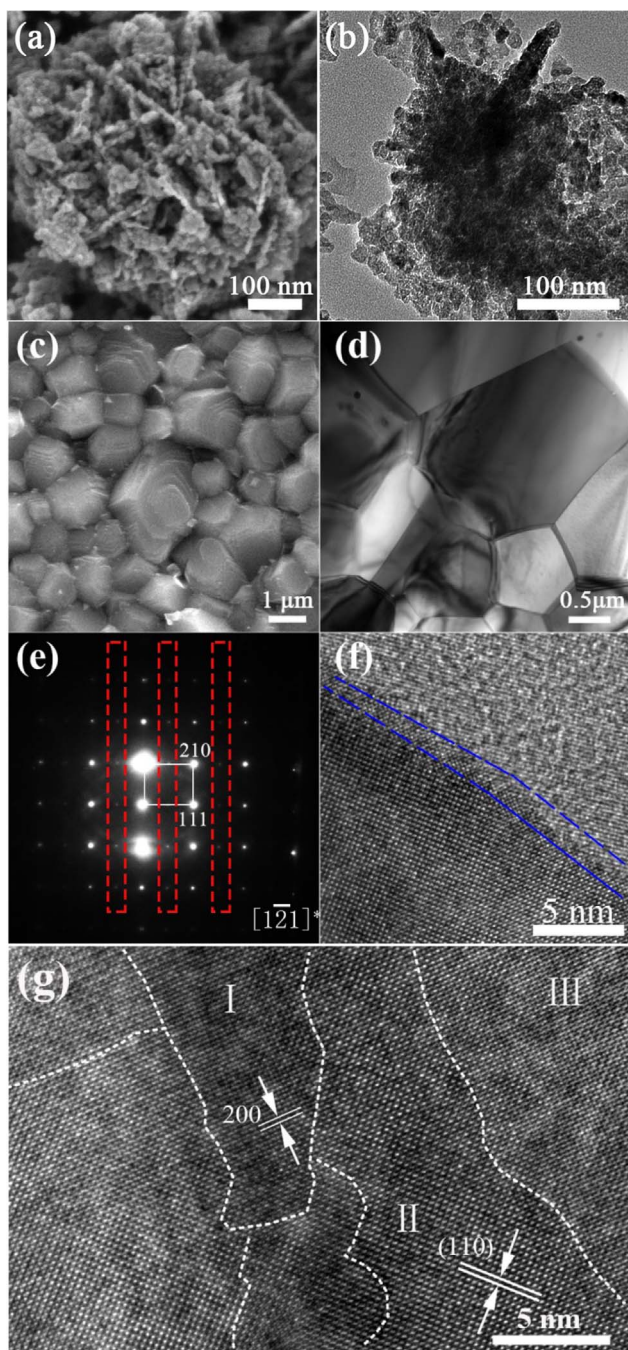


Fig. 5. SEM and TEM analyses of 10 mol% Nb-10 mol% La doped SrTiO₃ sample. (a) SEM and (b) TEM image of powder sample. (c) SEM and (d) TEM image of bulk sample. (e) Electron diffraction pattern of the large dark grain in (d). (f) HRTEM images of SrTiO₃ grain boundary. (g) HRTEM images in a grain of SrTiO₃.

values closely relate to $m^*/m_0n^{2/3}$ values. On the other hand, the high electrical properties depend primarily on large weighed mobility $\mu(m^*/m_0)^{3/2}$ [33]. The $m^*/m_0n^{2/3}$ and weighed mobility for the present samples are also listed in Table 1. Accordingly, the increase of PF in La10Nb10 sample could arise from optimized $m^*/m_0n^{2/3}$ and $\mu(m^*/m_0)^{3/2}$, which have been attributed to the modification of doping concentration and dopants type [34]. Therefore, the combination of large σ and high $|S|$ achieved by optimized doping concentration results in the large PF at high temperatures (Fig. 2d).

The temperature dependences of PF s between 300 K and 1100 K are shown in Fig. 2d. Although the PF s obtained in this study are not as high as the one observed in Sr_{1-x}La_xTiO₃ single crystals [30] nor the

predicted theoretical calculation [35], the high values of 1.65–1.7 mW m⁻¹ K⁻² for the La10Nb10 sample are almost temperature independent in the range between 623 and 1100 K. Such a high PF value is among the top level in polycrystalline SrTiO₃ bulks. To confirm the stability of the electrical transport properties, one sample has been measured for more than two times and the repeatability of this property also has been confirmed in other four samples. The σ , $|S|$ and PF values of La10Nb10 sample are reproduced in many samples (Fig. 4) and the hall carrier concentration and mobility show no significant difference between the heating and cooling curves (Fig. S3), indicating the samples are stable at maximum measured temperature.

3.2. Thermal transport properties

The total thermal conductivity (κ_{total}) and lattice thermal conductivity (κ_L) of the various samples are shown in Fig. 2e-f, respectively. Nb and La co-doped samples have lower κ_{total} compared with that of Nb or La single-doped samples and the results reported previously [16]. The highest κ_{total} (4.58 W m⁻¹ K⁻¹) in co-doped samples is observed in La5Nb5 sample at room temperature, which changes to the smallest value in all samples above 850 K, and monotonically decreases to ~ 2.59 W m⁻¹ K⁻¹ at 1100 K (Fig. 2d). In contrast, the La10Nb20 sample shows the lowest κ_{total} (3.73 W m⁻¹ K⁻¹) at room temperature, which turns to be the highest value in co-doped samples above 850 K. This occurrence can be explained by temperature dependences of electronic thermal conductivity κ_e ($\kappa_e = LT\sigma$, where L is the Lorenz number of 2.44×10^{-8} V² K⁻²) and κ_L , which is estimated by equation $\kappa_e = \kappa_{total} - \kappa_L$. The κ_e of all samples shows similar temperature dependence with σ , and increases with the increase of doping concentration at high temperatures above 650 K (Fig. S4). The κ_L shows contrary temperature dependence with κ_e in the same temperature range. At room temperature, the κ_L , which plays a dominant role in κ_{total} , decreases with increasing doping concentration. Such a decrement may be arisen from the additional phonon scattering that is due to the presence of impurities, defects, grain boundaries, etc. [3,36,37]. The phenomenon is remarkable in the La10Nb20 sample. Except for the La10Nb20, the κ_L decreases with the increasing temperature, indicating a dominant phonon scattering by the Umklapp process [34,38]. In addition, the contribution of difference of κ_e on κ_{total} becomes more prominent than difference of κ_L on κ_{total} in co-doped samples at high temperatures except for La5Nb5 sample. In La5Nb5 sample, the contribution of κ_L to κ_{total} is dominated. The κ_L values of La5Nb5 sample are smaller than that of two single-doped samples at high temperature (850–1000 K), although they are similar at low temperature. The κ_L values of other co-doped samples with heavy doping concentration (> 10 mol%) are slightly smaller than single-doped samples in all temperature range, which is presumably due to the increase of lattice randomness by dopant [30].

3.3. Microstructures

To confirm the contributions of La and Nb doped nano-powders and sintering process on microstructure, which further modulate electronic and thermal transport properties, we carried out the analysis by SEM and TEM. Fig. 5a-b show the SEM and TEM images of La10Nb10 powder sample, respectively. It is well known that the size and quality of starting powders are important to achieve high thermoelectric performance [4]. In this study, nanoparticles with an average size of about 15 nm of La-Nb co-doped SrTiO₃ single phase (Fig. S2a) are obtained by employing the hydrothermal synthesis process, which provides a good foundation for the improvement of ZT . Except for the main phase of SrTiO₃, the TiO₂ second phases are precipitated during the sintering process (Fig. S2b). Fig. 5c shows the SEM image of bulk samples. Grains of 1–5 μ m in size are sintered together and clear growth steps on the surfaces of grains are observed, indicating that the

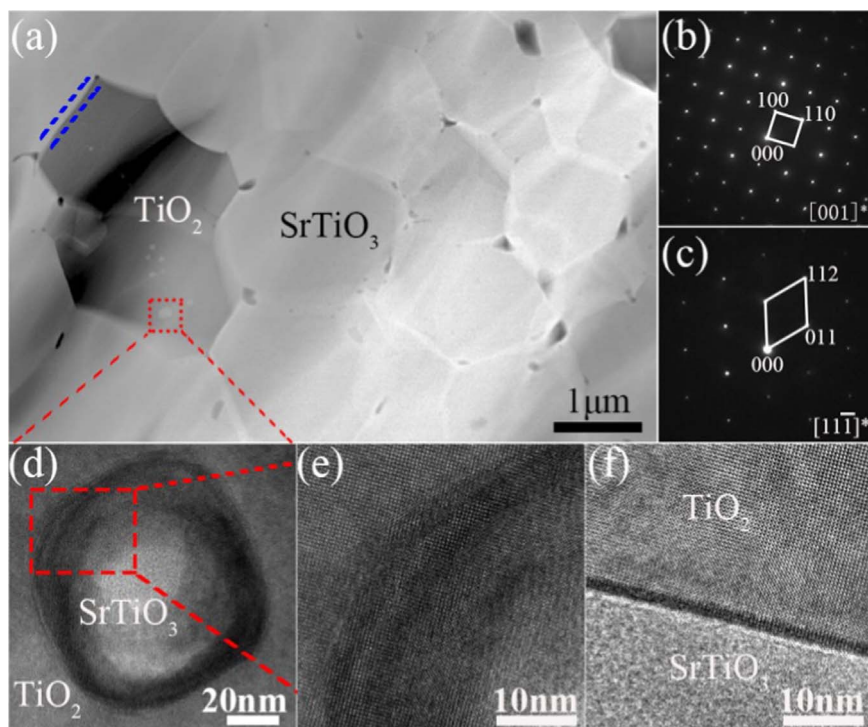


Fig. 6. STEM and HRTEM analyses of the La10Nb10 bulk sample. (a) STEM image of SrTiO₃ containing some TiO₂ grains (dark). (b) Electron diffraction pattern of TiO₂ grain and (c) Nano-inclusions of SrTiO₃ in TiO₂ grain. (d) HRTEM images of SrTiO₃ nano-inclusion and (e) enlarged interface of TiO₂ and SrTiO₃ nano-inclusion. (f) HRTEM image on grain boundary of SrTiO₃ and TiO₂ marked with blue lines in (a).

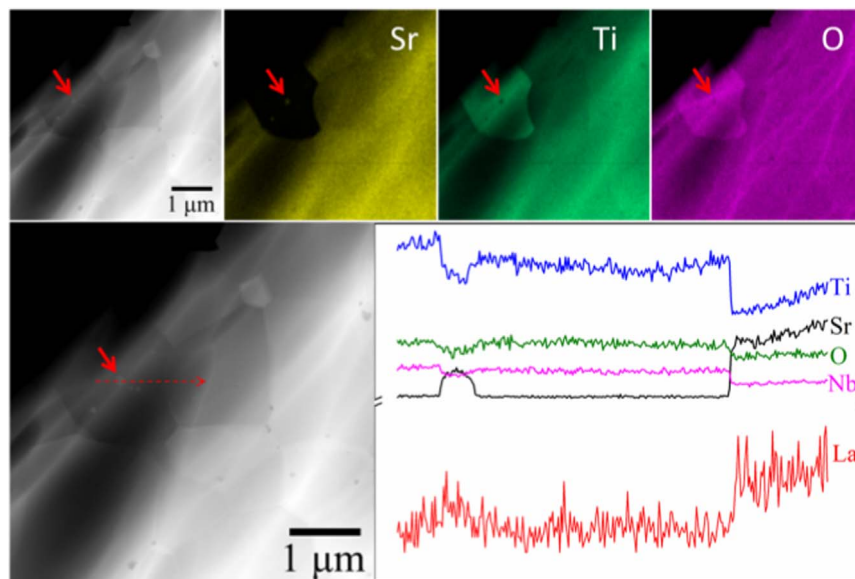


Fig. 7. TEM-EDS mapping on TiO₂ grain containing SrTiO₃ nano-inclusion and line-scan analyses along with the red dashed arrow of the La10Nb10 bulk sample.

samples are sintered smoothly and the grains grow during the sintering process. Sharpness of grains and associated grain boundaries are clearly evident in dark-field TEM images of bulk samples (Fig. 5d). Fig. 5e shows the electron diffraction pattern of the La10Nb10 bulk sample. The superstructure reflections observed between regular perovskite SrTiO₃ reflections may be related to lattice modulation that arises from different dopants (Nb and/or La). The superstructure reflections also observed in other co-doped samples, but not in single doped of bulk sample (Fig. S5), which can partially contribute to its low thermal conductivity [39]. HRTEM is performed to observe the microstructures of grains and associated grain boundaries in bulk sample (Fig. 5f-g). The grain boundaries are ~2 nm in thickness and

the coherency strain that derives from the small lattice mismatch is observed in the SrTiO₃ grains.

The presence of TiO₂ in SrTiO₃ bulk sample (as observed in XRD, Fig. S2b) is verified again by the combination of STEM observation and electron diffraction pattern (Fig. 6a-b), which shows that the dark TiO₂ grains are surrounded by light SrTiO₃ grains. In the TiO₂ grain, interestingly, SrTiO₃ nano-grains with sizes ranging from a few nm to 100 nm are clearly seen (Fig. 6c-d and Fig. S6), consisting of heterostructure of SrTiO₃ nano-inclusion/TiO₂ grain (Fig. 6e) and micro-sized SrTiO₃/TiO₂ grain with thin grain boundary of ~2 nm (Fig. 6f). The second phase, nano-inclusion (SrTiO₃ in TiO₂) and heterostructure may have some contribution to the enhancement of

phonon scattering [3,20,21] and energy filtering [8,40]. Although the trace precipitation of second phase results in the difference between nominal doping concentration and actual one, the ratio of Sr, La, Ti and Nb in La₁₀Nb₁₀ bulk sample obtained from energy dispersive spectrometers (EDS) attached with SEM (Fig. S7) and TEM (Fig. S8) are Sr: La: Ti: Nb = 1: 0.14: 1.2: 0.15 and Sr: La: Ti: Nb = 1: 0.13: 0.9: 0.14 respectively, which are close to the nominal one. Ratios of Sr, La, Ti and Nb in other samples are listed in Table S1. TEM-EDS mapping and line-scan (Fig. 7) in La₁₀Nb₁₀ bulk sample also show that the TiO₂ second phase, surrounded by SrTiO₃ grains, contains SrTiO₃ nano-inclusions, which is also observed in SEM-EDS mapping images (Fig. S9). One can see that each element homogeneously distributed in the matrix of SrTiO₃ grains (Fig. 7). Ti and O are obviously brighter in TiO₂ grain when compared with SrTiO₃ because the ratio of Ti and O in TiO₂ is larger than that of SrTiO₃. Nb element is also observed in TiO₂ grains, indicating that the TiO₂ is doped by Nb. On the other hand, the ratios of Sr, Ti, Nb and O elements show a clearly difference in TiO₂/SrTiO₃ heterostructure. Although the precipitations of TiO₂ may induce the difference between nominal doping and actual doping concentration and the decreasing of σ [27], the high doping concentration can compensate these losses by increasing the carrier concentration (n). Meanwhile, the heavy doping of La³⁺ cation in A-site and Nb⁵⁺ cation in B-site can introduce the large lattice distortion as mentioned in TEM result and cell volume, which may also partially contribute to the reduction of thermal conductivity. A detailed study of the correlation between microstructure and thermoelectric properties will be the focus on the future work. A comprehensive understanding of the mechanism and microstructure controlling of co-doped SrTiO₃ requires further study in the near future, which may be the key to obtain more high $ZT > 1$.

4. Conclusions

The combination of hydrothermal method and high effective sintering successfully produced a nano-scale modulation doping in La-Nb-doped SrTiO₃ bulks. Nano-scale modulation doping achieved in this study has the triple functions: 1) La and Nb co-doping increases the carrier concentrations and electrical conductivity; 2) the Seebeck coefficients are enhanced by optimized $m^*/m_0 n^{2/3}$ and $\mu(m^*/m_0)^{3/2}$, which can be attributed to the modification of doping concentration and dopants type; 3) The thermal conductivity is reduced through complex microstructures, e.g., atomic-scale La and Nb doped effects, superlattice, TiO₂ second phases and nano-scale SrTiO₃ precipitates. Upon optimizing of electrical transport properties and reducing thermal conductivity by modification of dopants type and ratio, the thermoelectric performance can be significantly enhanced. A record high $ZT > 0.6$ at 1000 ~1100 K was achieved in La₁₀Nb₁₀ co-doped SrTiO₃ bulks. The nano-scale modulation doping and microstructure controlling approach pave the way to achieve further potential application on thermoelectric materials.

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Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at doi:10.1016/j.nanoen.2017.04.003.

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